

## Material - ASTM A240 UNS S44800

Standard Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

**Group - Ferrous Stainless Steel Alloys** 

Sub Group - ASTM A240 Chromium and Chromium-Nickel Stainless Steel for Pressure Vessels and for General Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Steel, Plate, Sheet and Strip

| Chemical Composition |           |                 | Heat Treatment                     |          |
|----------------------|-----------|-----------------|------------------------------------|----------|
| Carbon               | C %       | 0.010 max.      |                                    |          |
| Silicon              | Si %      | 0.020 max.      |                                    |          |
| Manganese            | Mn %      | 0.300 max.      |                                    |          |
| Phosphorus           | P %       | 0.025 max.      | Annealing or Hardening + Tempering |          |
| Sulphur              | S %       | 0.020 max.      |                                    |          |
| Chromium             | Cr %      | 28.000 - 30.000 |                                    |          |
| Nickel               | Ni %      | 2.000 - 2.500   |                                    |          |
| Molybdenum           | Mo %      | 3.500 - 4.200   |                                    |          |
| Nitrogen             | N %       | 0.020 max.      | Mechanical Properties              |          |
| Copper               | Cu %      | 0.150 max.      | Tensile Strength in Mpa            | 550 min. |
| C + N                | C % + N % | 0.025 max.      | Yield Strength in Mpa              | 415 min. |
| Iron                 | Fe %      | Balance         | Elongation in %                    | 20 min.  |
| -                    | -         | -               | Reduction of Area in %             | •        |
| -                    | -         | -               | Hardness in BHN                    | 223 max. |
| -                    | -         | -               | Impact in Joule                    | -        |

| Cross Reference Table |          |         |                               |  |
|-----------------------|----------|---------|-------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry  |  |
| S44800                | UNS      | USA     | Steel                         |  |
| A176 S44800           | ASTM     | USA     | Steel, Sheet, Plate and Strip |  |
| A276 S44800           | ASTM     | USA     | Steel, Bar and Shape          |  |
| A479 S44800           | ASTM     | USA     | Steel                         |  |
| A493 S44800           | ASTM     | USA     | Steel, Wire, Rod and Forging  |  |
| A580 S44800           | ASTM     | USA     | Steel and Wire                |  |
| SA-276 S44800         | ASME     | USA     | Steel, Bar and Shape          |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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